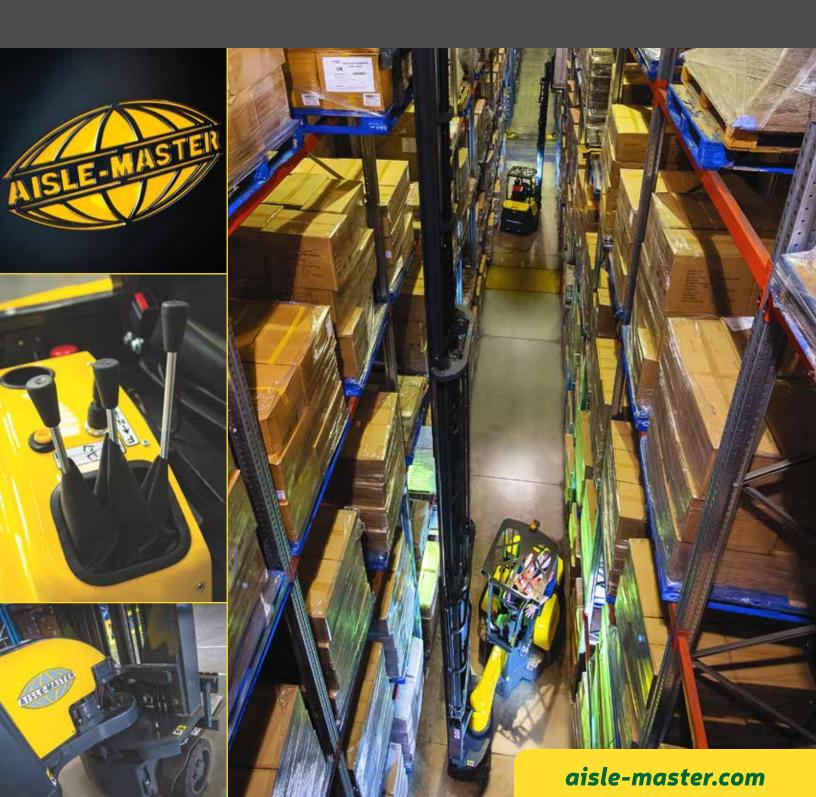


# The versatile articulated truck that does it all



# Aisle-Master

# Work stronger for longer and reduce costs

Aisle-Master – a name synonymous with quality, innovation and reliability, and one you can trust to provide forklift trucks that are engineered to deliver.

With more than 50 years' experience in providing cost-effective solutions to materials handling problems, you can be sure that you are investing in the best quality in the market when buying an Aisle-Master truck.

Our machines are built at our site in Monaghan — also home to our parent company Combilift. A state-of-the-art production line, plus extensive R&D facilities enable us to pursue our aim of continual product enhancement, thus giving our customers nothing but the best.

Aisle-Master trucks are tough, versatile and built to last. Designed to withstand heavy-duty use inside and out, each robust VNA articulated forklift truck is manufactured to the highest standards and distributed from our global headquarters in Ireland.

Our innovative products incorporate advanced technology and offer a key range of benefits, including higher reach and load capacity, driver comfort and safety, easy operation and efficient 19.5kw AC motors for low running costs — all contribute to higher productivity and better, more efficient use of available warehouse capacity.

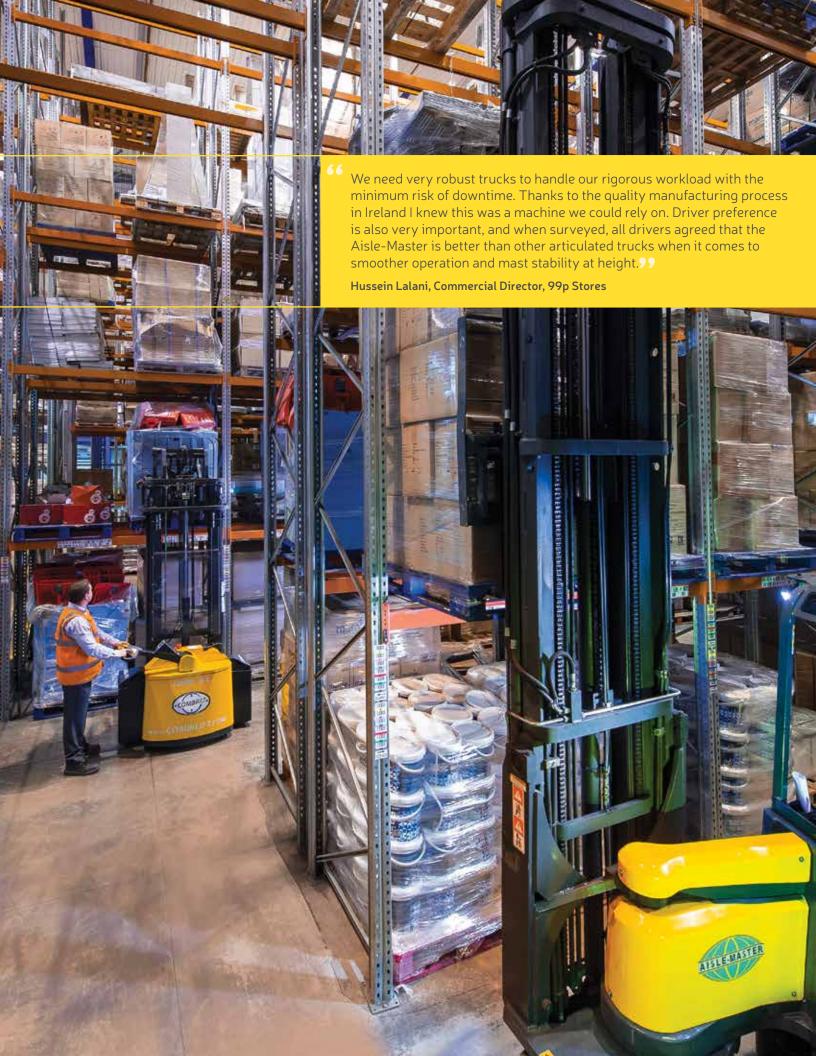
That's not all either – each truck comes with a **5 year**, **5,000 hours factory-backed warranty** as standard, and free warehouse planning service – crucial reasons why our customers experience the highest levels of reliability at the lowest total cost of ownership.

For quality and design you can rely on, and materials handling solutions you can trust, speak to Aisle-Master.











# Aisle-Master Articulated VNA trucks -



### Why use an articulated truck?

Why choose an Aisle-Master vehicle? And, more crucially, why a VNA articulated truck? Designed to replace a number of other forklifts for more efficient offloading, handling and storage, the versatile VNA articulated forklift works as a counterbalance truck for offloading in the yard, taking loads directly to indoor racking.

With the ability to operate in very narrow aisles in the warehouse – as narrow as 5'6" – the Aisle-Master articulated forklift increases and maximizes storage capacity of working operations; whether it be current or new layouts.

What's more, by using the one truck, users can increase productivity and eliminate time-consuming double handling and speed up "truck to rack" operations.

### Ease of use indoors and out

Operators effortlessly save time and money with the one truck transporting loads from trailer to racking position in a single operation. Thanks to the large rubber tires, operators can make light work of loading and offloading in semi-rough yards while enjoying a smooth ride regardless of the terrain.

# - powerful, versatile, reliable





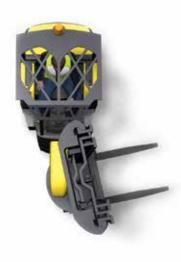
Increase your storage capacity by up to 50% compared with a counterbalance or reach truck



RIGHT

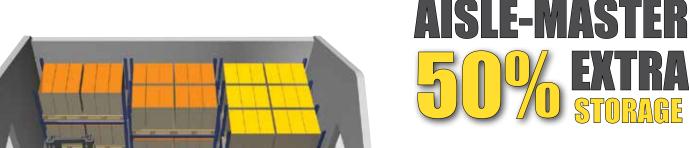


AHEAD



STACK TO THE LEFT







When you require additional warehouse space, you have two options – extend your existing facility or move premises. With an Aisle-Master articulated forklift, you have a third option. By optimizing your racking layout and reducing aisle widths down to as little as 5'6", you can dramatically increase your storage capacity within your existing facility. An Aisle-Master is also the ideal choice when designing your new facility or warehouse, making the most of available space and maximizing storage capacity.

# Invest in Aisle-Master

# - gain productivity and storage

What benefits can a VNA articulated truck offer that others can't? For those users looking for a machine that offers superior ergonomics, quality design and build, easy operation and greater reach, the Aisle-Master has it all.

Need more space? Faster productivity and turnaround times? Advanced technology and easy operation? Look no further than an Aisle-Master forklift truck.

Ask any forklift operator what increases productivity and the answer will include superior ergonomics, safety, maneuverability and optimum stability. With an Aisle-Master truck, you get all this — and more.





### Features & Benefits:

- Available in electric and LPG powered models, the articulated design offers unbeatable maneuverability, providing faster load cycle times and reduced driver fatigue.
- Greater reach and capacity: each truck lifts to heights up to 49 ft, offers VNA operation in aisle-widths of just 5'6" and has impressive load/lift capacity of up to 6,600 lbs, increasing warehouse storage by 50% and lowering costs.
- Easy operation gives greater efficiency and higher productivity resulting in better use of space and lower operating costs.
- Driver comfort and safety included as standard: enhanced cabin ergonomics and superb visibility lead to fewer operator health problems and less downtime, boosting driver satisfaction and productivity.
- High quality robust construction of chassis and mast using high grade steel and castings gives better reliability and longer life span, reducing total cost of ownership.
- Each VNA truck can operate on any floor surface, both inside and out, eliminating the need for both reach and counterbalance machines, so minimizing costs.





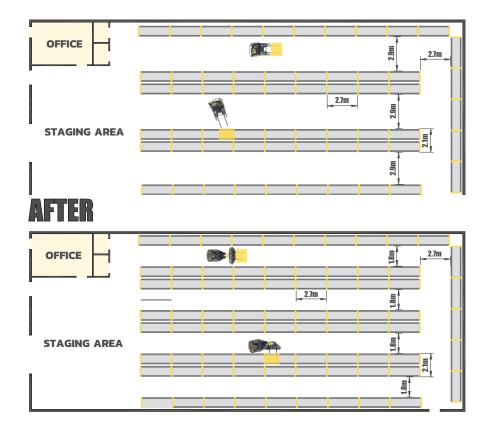
We have seen a marked increase in productivity levels at every site where the Aisle-Masters have been introduced, which is good for our operators who appreciate the technology incorporated into the trucks. It is of course also good for us and therefore beneficial to our customers.

Graeme Undy, Operations Director, Eddie Stobart

# warehouse planning service

Aisle-Master provides a complete warehouse planning service including racking layout proposals and storage density calculations. This free of charge service uses the latest CAD design technology to visualize the capacity potential within your facility.

## BEFORE



The Aisle-Masters have enabled our merchandisers to make maximum use of space to get as many products in our stores, which means more sales, so payback is quickly achieved. Our first truck is still going strong which proves just how robust and reliable they are.

Tomasz Chudowolski, Group Purchasing Director, Castorama



# **AC ELECTRIC**

# Increasing storage – reducing costs

All Aisle-Master's electric powered models now benefit from AC technology as standard. This puts the company firmly at the forefront of battery powered technology in the articulated sector.

### Benefits of electric

Main benefits of AC electric include enhanced performance levels, leading to increased pallet movements for greater productivity and improved acceleration and gradability. There are also fewer wearable parts resulting in low maintenance and reduced downtime.



STANDARD SPECIFICATION	33E/44SE/44SHE/44WHE	
Description		
Mast Range	164" to 591"	
Overhead Guard*	89.5"	
Capacity	3,300 lbs to 4,500 lbs	
Ground Speed*	10 mph	
Lift Speed (Laden)	78.75 ft/min	
Lift Speed (Unladen)	98.5 ft/min	
Front tire size*	16 <b>¼"</b> ×7"	
Rear tire size*	18" x 7"/9"	
Gradability (Laden)	12%	
Gradability (Unladen)	15%	
Battery Capacity Range	620 Ah to 930 Ah	
Battery Voltage	48v	
Weight of truck (without battery)	11,350 lbs to 12,145 lbs	
Weight of truck (with battery)	14,100 lbs to 15,650 lbs	
Standard Color*	Yellow and Gray	
Standard Seat*	KAB	

<sup>\*</sup>Item of specification can be adjusted/modified to suit customer application and requirements. Fork length and lift height can be altered to suit customer application and requirements.



# **LPG**

# Advanced technology, cleaner emissions

Aisle-Master is acknowledged as the pioneer of LPG power in the articulated forklift sector. Aisle-Masters are fitted with a closed loop fuel system as standard, to improve emissions and fuel economy whilst a specially designed engine bay cooling system ensures the effective running of the engine for maximum uptime and reliability.

### Benefits of LPG

The main benefit of LPG is reduced emissions levels, ideal for indoor and outdoor operation, making it useful for trucks that are used in almost all industries, even the most emission conscientious. LPG power also offers 24/7 operation with no loss of power.



STANDARD SPECIFICATION	44S/44WH	
Description		
Mast Range	169" to 488"	
Overhead Guard*	91"	
Capacity	4,400 lbs	
Ground Speed*	7 mph	
Lift Speed (Laden)	78.75 ft/min	
Lift Speed (Unladen)	98.5 ft/min	
Front tire size*	16" × 7"	
Rear tire size*	18" x 8"	
Gradability (Laden)	15%	
Gradability (Unladen)	15%	
Engine	3.0l GM Water Cooled	
Weight of truck	14,100 lbs to 15,430 lbs	
Standard Color*	Yellow and Gray	
Standard Seat*	КАВ	

<sup>\*</sup>Item of specification can be adjusted/modified to suit customer application and requirements. Fork length and lift height can be altered to suit customer application and requirements.





# Combi-WR Walkie Reach-Stacker

# Winner of the FLTA Award for Ergonomics 2014

The Combi-WR is the first purpose built pedestrian reach-stacker with the capability to operate in a VNA working aisle - down to 7 ft. This is achieved through a unique patented multi-position tiller arm that places the operator in the safest possible position.

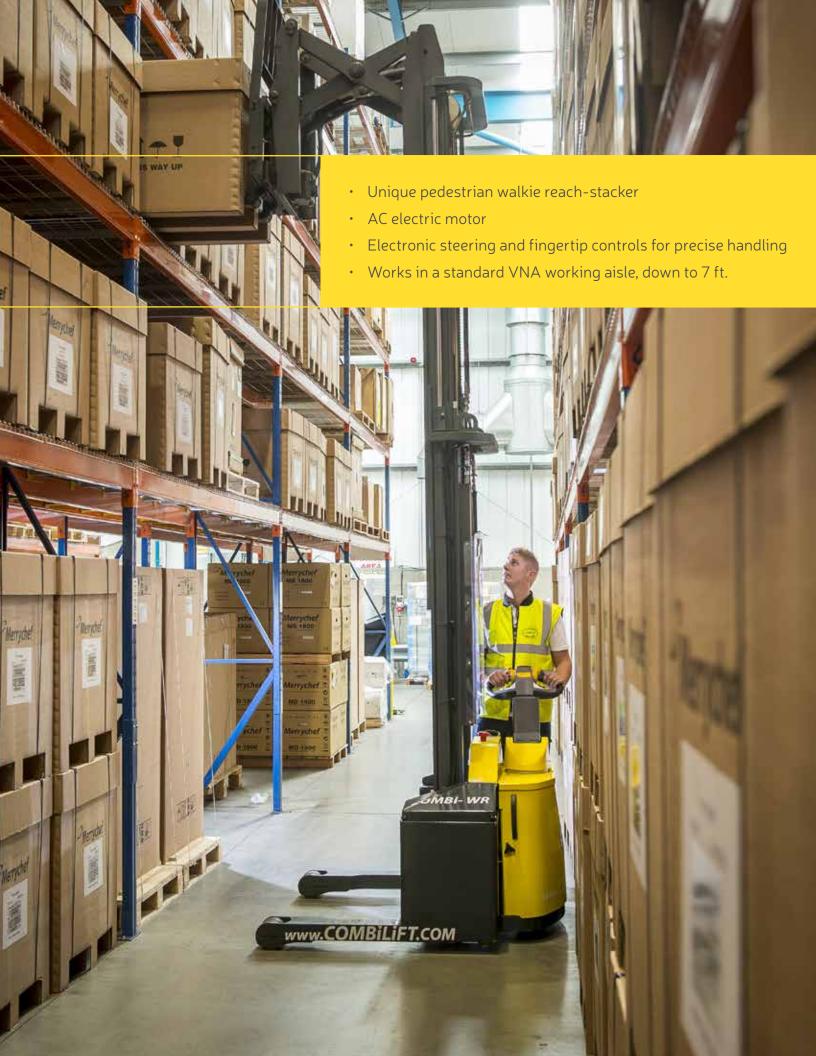


Incorporating the benefits of AC technology in its traction, pump and steering motors, the Combi-WR has a lift height that can be tailored to your application with load capacities up to 3,200 lbs.

Electronic power steering and fingertip controls ensure effortless operation, even in the most demanding environments.



Description	Standard
Mast Range	118" to 193"
Overall Length	76 <b>3/4</b> "
Fork Travel	231/4"
Ground Clearance Under Mast	3"
Ground Clearance to Centre of Wheelbase	2"
Width	52"
Outside Spread of Fork Arms	32"
Track Front	46"
Frame Opening	39 <b>½</b> "
Load Centre Distance	24"
Overhang Front	24"
Wheelbase	46"
Overhang Back	7"
Fork Side Shift	3" Left / 3" Right
Length from Face of Fork	34 <b>½"</b>
Fork Backward Tilt	3º
Fork Forward Tilt	3º
Minimum Outside Radius	53"
Leg Height	5"
Leg Length	21"
Capacity	3,200lbs @ 125" Lift
Unladen Weight	5,500 lbs / 5,750 lbs / 5,950
lbs	
Maximum Ground Speed	3.75 mph
Gradability	5%
Battery Capacity	24V / 270 Ah
Fork Section	1½" × 4" × 42"
Front Tire x (Polyurethane)	OD 5" / Width 3"
Rear Tire (Vulkollan)	OD 10" / Width 3"
Standard Color	Yellow and Gray
AC Electric Traction Motor	24V / 2.5 kW
AC Electric Pump Motor	24V / 5 kW



# Aisle-Master

# Aftercare and warranty

Our comprehensive Aisle-Master dealer service network ensures the very best quality support is only a phone call away.

All engineers working on Aisle-Master equipment are factory trained and on call out stand-by, to efficiently repair your truck. This ensures you receive expert support on site and that our dealers also have direct access to the factory for technical back-up. Our dealers offer a wide range of service packages — each tailored to suit your application and budget and designed to ensure your operating costs are minimized.

All Aisle-Master product is uniquely factory backed by a 5-year or 5,000 hours parts warranty as standard, giving you total peace of mind across the life of your truck and ensuring lowest total cost of ownership.







### **Technical Support**

### By phone

Due to the straightforward nature of our products, difficulties can often be easily solved over the phone. Our engineers and local subsidiaries provide excellent telephone support with quick, effective solutions and offer an immediate response in urgent situations.

### At your location

If you need a call out, our dedicated team of technical support engineers are certified to a high standard and are proven problem-solvers with a personal commitment to keeping downtime to a minimum.





# Sales | Support | Rental

Parts Warranty – 5 Years or 5,000 Hours

Aisle-Master is an established manufacturing company producing high quality, innovative materials handling solutions at its headquarters in Ireland.

Designed to reduce aisle widths and improve productivity, the versatile, articulated Aisle-Master VNA truck that 'does it all' is produced by a company synonymous with quality, innovation and reliability. Aisle-Master — a name you can trust to provide forklift trucks engineered to deliver.







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